SURFACER/PLANER SAFETY TEST				
Date	Perio	od Name		
Instr	ructions: Select the best answe	r, then write that complete answer on the line s	hown.	
1.	Before starting the machine set the table height to			
	the board, then raise the table t			
	A. the thinnest B. the thickest	C. the widest D. the narrowest		
2.				
	If your wood is cupped, run th	to		
	remove the cup. A. veneer board	C. jointer		
	B. table saw	D. lamello machine		
2				
3.	grain	e table and feed the board with the grain. Feed the work.	ing against the	
	A. discolors	C. smoothes and repairs		
	B. finishes	D. tears or chips		
4.	If the board sticks,	, let th	e blade stop, and	
	then lower the table.		-	
	A. shut off the machine	C. increase the feed		
	B. speed up the machine	D. leave the room		
5.		of an inch or less for each succeedir	ng cut.	
	A. 1/2	C. 1/16		
	B. 3/4	D. 5/8		
6.	The recommended minimum stock sizes to be cut are: length, thickness			
	A. 6 inches, 1/16 inch	C. 13 inches, 1/16 inch		
	B. 12 inches, 1/2 inch	D. 4 inches, 1/8 inch		
7.	The recommended maximum stock sizes to be cut are: widthinch less than			
	width capacity of machine, this $1/2 \in 1/16$		_inch.	
	A. 1/2, 6, 1/16 B. 1/4, 8, 1/8	C. 1/16, 10, 1/2 D. 1/8, 12, 1/4		
8.	When feeding your work, keep your fingers from getting pinched between			
	A. your work and the table	C. the infeed rollers	·	
	B. a bench rule and your work	D. the hold downs		
9.	For surfacing thin stock, use a	<u> </u>	•	
	A. push stick	C. veneer support		
	B. plastic guard	D. lap board		
10.	When the major portion of a board has passed through the surfacer/planer,			
	A. stand clear	C. turn off the power	U U	
	B. walk around to the back	D. increase the machine's speed		

Surfacer/Planer Safety Test Page Two

Name\_\_\_\_\_

11.		_it is a good idea to have a tail-off person on the other	
	side of the surfacer/planer.		
	A. On thin stock	C. On round stock	
	B. On short stock	D. On long stock	
12.	If several pieces are to be surfaced,		
	A. finish both sides of each piece	C. finish two pieces at a time	
	B. finish one side of all the pieces before finishing the second sides	D. divide into groups and finish both sides of each group	
13.	Never place your hands in the surfacer/planer between the table and cutter head		
	A. unless another student tells you to	while the surfacer/planer is in operation. C. except to clean away material	
	5		
	B. for any reason	D. except to clear a jam	
14.	Any operation which requires a special set-up must be approved by the instructor		
		_the operation.	
	A. after	C. halfway through	
	B. prior to the start of	D. during	