

DRILL PRESS SAFETY INSTRUCTIONS

1. Adjust the drill press to the correct speed so the drill bit will not break.
2. Be sure the tapered shank of the chuck or drill is seated in the spindle so it will not fall out.
3. Never leave a chuck key in the chuck socket.
4. Never hold small work in your hands while drilling.
5. Clamp your material to the table or use a drill press vise to keep the drill from catching your work.
6. Never stop revolving work by grabbing it. Turn off the machine and step away.
7. Ease the pressure of the feed as the drill breaks through the bottom side of your material.
8. Large drills should be run at slow speeds. Small drills can be run at higher speeds.
9. Drum sanding should be done at no more than 1200 R.P.M.
10. When drum sanding, feed your material in the opposite direction the drum is turning.
11. When using the drill press, do not lean too close to your work. Your hair or clothing may be caught in the spindle or the drill. Long hair must be tied back and all jewelry must be removed.
12. Mortising, routing, and shaping on the drill press require special equipment and instruction. You should not attempt any of these special operations without proper instruction and the instructor's approval.

If you are apprehensive about using this machine, have the instructor assist you.

Always wear approved eye protection while operating this machine.